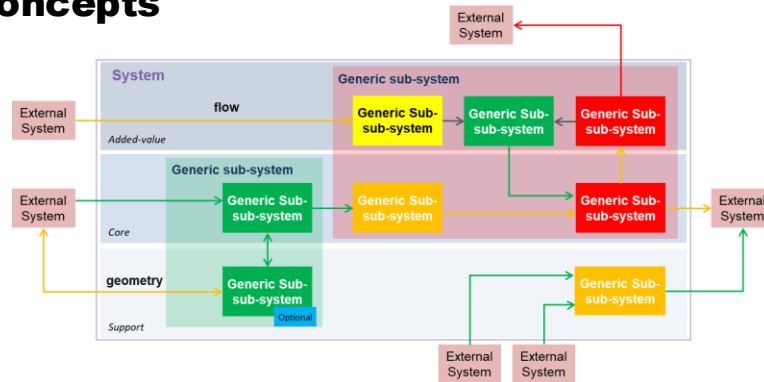


**Purpose** Identify variabilities (propagating from external reasons, or related to internal reasons of the enterprise), and optimize them in order to be more efficient when generating products variants.

## Key concepts



A **Product line** describes a group of similar products that share common functions and components and satisfy a variety of different uses, markets & environments.

## Deliverables

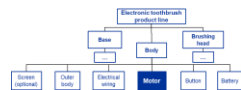
### Product line scope



### Key Performance Indicators

Key Performance Indicators
Distinctive 'family' look
Product offering simplification
Low manufacturing cost
Troubleshoot performance & connectivity
Global product

### Reference deliverables



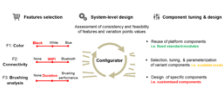
### Variability matrix

Product Line	Motor	Color	Color body	Electrical wiring	Battery
Product Line 1	Standard	Variant discrete	Variant discrete	Variant discrete	Variant discrete
Product Line 2	Standard	Variant discrete	Variant discrete	Variant discrete	Variant discrete
Product Line 3	Standard	Variant discrete	Variant discrete	Variant discrete	Variant discrete

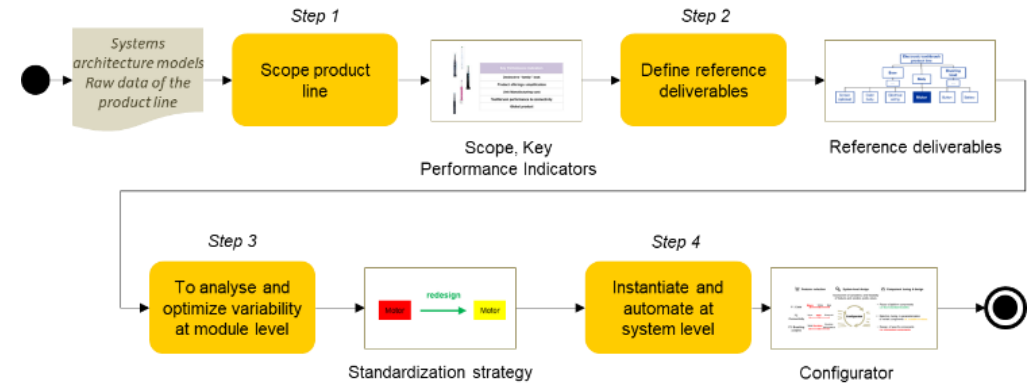
### Standardization principals



### Configurator



## Process



## Key points

- 4 key principles: **decoupling**, **standardization**, **modular architecture**, and **automation of predictable activities**
- Agreeing on the scope** at first prevents misunderstanding when analysing the variability
- The **Key Performance Indicators** (RC, NRC, TTM, variability) are useful to **prioritize** the product line development activities
- Robust systems architectures** of product variants facilitate the identification of the product line architecture and the standardization strategy
- The variability levels: **Standard**, **Variant discrete**, **Variant continuous**, **Customized**
- Variant drivers** express the root causes of the variability of a component.
- Variability optimization actions** may rely on **(re)design** or **market analysis**
- Pre-established modules** must be linked with **features** to create a product configurator and automate the product line instantiation.